



## Outdoor Anchoring Kit

Phunzone play structures are primarily designed to be portable, that is, capable of being moved to different locations, particularly in those indoor facilities with limited space. However, for those customers who wish to set up the playcenter outdoors with anchoring, we offer the Outdoor Anchoring Kit.

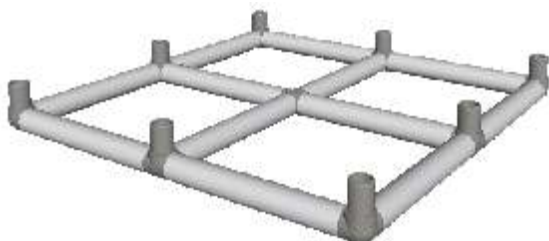
### Installation steps:

1. Construct the "floor" level of the play structure as per the specific assembly instructions
2. Replace four of the "3-way" connectors at the base corners with "4-way" connectors from the anchoring kit
3. Move the floor frame to the location you want the structure set up.
4. Mark the spots where the anchoring feet will go down.
5. Dig holes that will accommodate the width of the "T" connectors (the "feet" of the anchor)  
6" in diameter  
12" deep
6. Complete construction of the rest of the structure (but not the anchoring feet)
7. You can add the "floor panels" to the floor frame any time
8. Support the rest of the structure floor level from underneath with sections of 2x4 stud lumber  
*The reason is that otherwise the structure will "sag" making assembly more difficult*

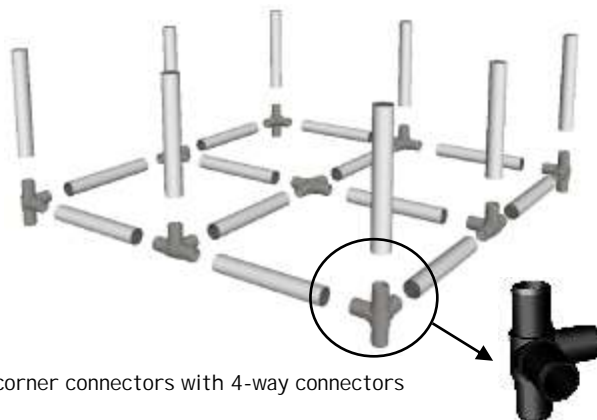


When you are ready to anchor the structure: *You may wish to have the structure on its "side" at this stage*

1. Attach the four "T" connectors" to the ends of the 25cm tubes
2. Attach the 25cm anchor tubes to the "4-way" connectors on the bottom of the floor level
3. When the feet are attached, lower the structure so the anchoring feet go into the holes
4. Fill the holes with dirt or gravel (if you use cement, you will not be able to re-use the feet)

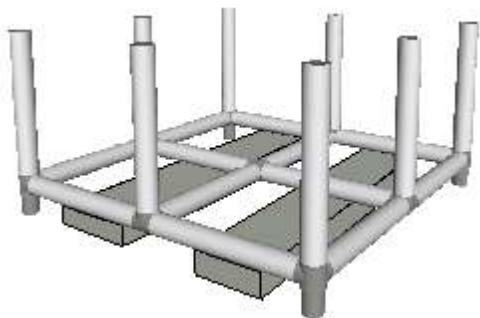


Base of structure - standard configuration

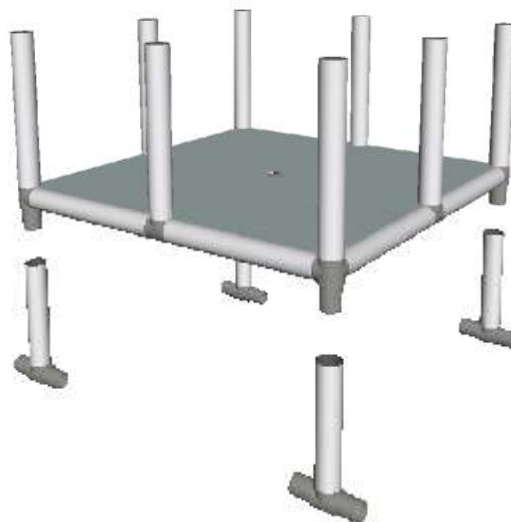


Replace corner connectors with 4-way connectors

- Kit Contents
1. Four (4) x 35cm tubes
  2. Four (4) 4-way connectors
  3. Four (4) T-connectors
  4. Eight (8) tube screws



Temporarily support frame with 2x4's to prevent the structure from sagging



Last step: Attach the feet (25cm tubes + T-connectors)

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